

# PremiumColour ASLAN C 118 Soft

## The opaque polymeric coloured film for long-term applications

The PremiumColour ASLAN C 118 Soft is an opaque polymeric film available in 30 brilliant and two matt colours to create high-quality letterings and brand-name plots. It is perfectly suitable for long-term decorations of vehicles, glass surfaces and signs.

The film is ideal for a computerised cutting of designs and lettering.

For further information or questions regarding special applications please contact our technical advisory service:  
**+49 2204 70880**

### Construction

Face film:	PVC (polymeric softeners)	
Thickness:	~ 70 µm	
Adhesive:	Polyacrylic pressure sensitive adhesive	Square quantity: ~ 25 g/m <sup>2</sup>
Release liner:	Silicone cardboard	Square weight: ~ 140 g/m <sup>2</sup>

### Characteristics

Adhesive strength (ASTM D903):	Immediately: After 72 hours:	~ 6 N/25 mm ~ 14 N/25 mm
Dimensional stability:	Applied onto aluminium after 48 hours stored at 70° C (25 x 25 cm)	max. -0.45 %
Chemical resistance:	In a preece test of 24 hours, the applied film is resistant to most petroleum-based oils, greases and aliphatic solvents, mild acids and mild alkalis.	
Light proofness:	DIN 53 388	Non-fade grade: 6-8 (Woll scale)
Combustibility:	Stuck on aluminum, the film is self-extinguishing.	
Temperature:	Application temperature: Service temperature range:	min. 15 °C -30 °C up to +80 °C
Durability:	Up to 7 years outdoors, with vertical exposure, in central-European standard climatic conditions.	

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## Processing

### Application:

Application dry or wet. If applied wet, a possible whitening of the adhesive occurs but will fade away after a couple of days depending on the weather.

For wet application we recommend the transfer liquid ASLAN TL10. For the application of fonts etc. we recommend our ASLAN application tapes respectively the ASLAN TMO.

### Gloss:

There can be matt areas on the surface of the high glossy film near the core of the roll. These can be caused by the rear of the backing paper, but will disappear after a short period of time.

### Storage life:

Before application the film can be stored for minimum 2 years from date of production. The film must be stored at room temperature (15-25 °C) and a relative humidity of the air of 50-60%. To avoid pressure points appearing on the roll surface, we recommend the rolls be stored either vertical standing or in for this purpose designed 'hanging' racks.

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All technical data and advice is based on our experience and measured testing that we believe to be reliable. It remains the customer's responsibility to test the suitability of our products for the intended purpose.

The quality of our products is regularly examined, upgraded and developed. We take the right, without prior notice, to adjust, upgrade and improve the chemical structures or physical characteristics of our products in accordance with our latest knowledge.